



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
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D119-827-011
Job Sheet 187290



Part No: D119-827-011

Job Qty: 1 ea

Part Name: Tail Rotor Pedal Lockout



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP REV:B 13-01-09 REV B JLM
VERIFIED:DD IPP REV:C 12.10.16 as per CHG002 (ecn 13-538) DD VERF:JFS

Ship Via:

6909

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/21/18	0.00	0.00	Start Up Stores/Pkg-1		DEC 06 2018
110	Packaging	1 pcs		12/21/18	0.00	0.00	Packaging1-1		DEC 06 2018
120	QC	1 pcs		12/21/18	0.00	0.00	QC4		69
130	Packaging	1 pcs		12/21/18	0.00	0.00	Packaging3-1		9-89
135	DC	1 pcs		12/21/18	0.00	0.00	DC		DEC 07 2018
140	QC21-FG	1 Ea		12/21/18	0.00	0.00	QC21		DEC 07 2018

Part Op 130 - Identify and pack for shipping as per PPP D119-827-011

Descriptions: 135 - Photocopy bluefile & type labels per PPP D119-827-011 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	2 Ea (2 ea)	90-Start up Operation	5117002
D4703-041	Lock Pin Assembly	2 Ea (2 ea)	90-Start up Operation	5129406
D4704-041	Expandable Pin Assembly	1 Ea (1 ea)	90-Start up Operation	5133331
D4710-1	Spacer	1 Ea (1 ea)	90-Start up Operation	5113878
D4721-1	Decal	1 Ea (1 ea)	90-Start up Operation	5106338
MS14144L4	Nut	2 Ea (2 ea)	90-Start up Operation	5000574
MS24665-153	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5107139
NAS1149D0416J	Washer	2 Ea (2 ea)	90-Start up Operation	5113151
NAS1149D0463J	Washer	8 Ea (8 ea)	90-Start up Operation	5092780
NAS6604D16	Bolt	2 Ea (2 ea)	90-Start up Operation	500704571 5093764X1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-11A	2	174	0
	D4703-041	2	6	0
	D4704-041	1	5	0
	D4710-1	1	50	0
	D4721-1	1	14	0
	MS14144L4	2	9	0
	MS24665-153	2	486	0
	NAS1149D0416J	2	2,106	0
	NAS1149D0463J	8	4,221	0

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																								
Date : _____		Sequence #: _____		QTY Affected : _____																								
Description Work Order Deviation				Disposition																								
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="0"><tr><td>☐ Pressure/Forced</td><td>☐ Contamination</td><td>☐ Power Loss/!</td></tr><tr><td>☐ Bending</td><td>☐ Misaligned/off center</td><td>☐ Folio/Progra</td></tr><tr><td>☐ Crushing</td><td>☐ BOM/Route</td><td>☐ Grain Directi</td></tr><tr><td>☐ Cracks</td><td>☐ Broken/Damage/Defect</td><td>☐ Weld</td></tr><tr><td>☐ Crimp/Kink/Ripple/Wave/Twist</td><td>☐ Incomplete/Unclear Instructions</td><td>☐ Wrong Stock Pulled</td></tr><tr><td>☐ Marks/Chatter</td><td>☐ Drill Holes</td><td>☐ Out of Sequence</td></tr><tr><td>☐ Mislabeled</td><td>☐ Fit/Function</td><td>☐ Off-set/Set-up</td></tr></table>						☐ Pressure/Forced	☐ Contamination	☐ Power Loss/!	☐ Bending	☐ Misaligned/off center	☐ Folio/Progra	☐ Crushing	☐ BOM/Route	☐ Grain Directi	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up
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☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up																										
		Other/Details: _____																										

DART
AEROSPACE
Container No: S135482
Part: D119-827-011
Job No: 187290
Serial No/Batch: S135482
Revision:
Inspector:
Exp Date:
Instructions: FAA STC SR02258SE 17/06/20, 18/06/20, 19/06/20, 20/06/20, 21/06/20, 22/06/20, 23/06/20, 24/06/20, 25/06/20, 26/06/20, 27/06/20, 28/06/20, 29/06/20, 30/06/20, 01/07/20, 02/07/20, 03/07/20, 04/07/20, 05/07/20, 06/07/20, 07/07/20, 08/07/20, 09/07/20, 10/07/20, 11/07/20, 12/07/20, 13/07/20, 14/07/20, 15/07/20, 16/07/20, 17/07/20, 18/07/20, 19/07/20, 20/07/20, 21/07/20, 22/07/20, 23/07/20, 24/07/20, 25/07/20, 26/07/20, 27/07/20, 28/07/20, 29/07/20, 30/07/20, 31/07/20, 01/08/20, 02/08/20, 03/08/20, 04/08/20, 05/08/20, 06/08/20, 07/08/20, 08/08/20, 09/08/20, 10/08/20, 11/08/20, 12/08/20, 13/08/20, 14/08/20, 15/08/20, 16/08/20, 17/08/20, 18/08/20, 19/08/20, 20/08/20, 21/08/20, 22/08/20, 23/08/20, 24/08/20, 25/08/20, 26/08/20, 27/08/20, 28/08/20, 29/08/20, 30/08/20, 31/08/20, 01/09/20, 02/09/20, 03/09/20, 04/09/20, 05/09/20, 06/09/20, 07/09/20, 08/09/20, 09/09/20, 10/09/20, 11/09/20, 12/09/20, 13/09/20, 14/09/20, 15/09/20, 16/09/20, 17/09/20, 18/09/20, 19/09/20, 20/09/20, 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Part Specifications

Specifications could not be found.

Plex 11/29/18 2:02 PM Dart.lajeunesse.marie



Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																															
Date : _____		Sequence # : _____		QTY Affected : _____		MRB (QSI042) _____																													
Description Work Order Deviation				Disposition																															
				Completed By																															
				Lead hand / Supervisor																															
				QC / QA Coordinator																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="0"><tr><td>☐ Pressure/Forced</td><td>☐ Contamination</td><td>☐ Power Loss/Surge</td><td>☐ Positioned Wrong</td></tr><tr><td>☐ Bending</td><td>☐ Misaligned/off center</td><td>☐ Folio/Program</td><td>☐ Outside Tolerance</td></tr><tr><td>☐ Crushing</td><td>☐ BOM/Route</td><td>☐ Grain Direction</td><td>☐ Drawing</td></tr><tr><td>☐ Cracks</td><td>☐ Broken/Damage/Defect</td><td>☐ Weld</td><td>☐ Finish</td></tr><tr><td>☐ Crimp/Kink/Ripple/Wave/Twist</td><td>☐ Incomplete/Unclear Instructions</td><td>☐ Wrong Stock Pulled</td><td>☐ Part Lost/Missing</td></tr><tr><td>☐ Marks/Chatter</td><td>☐ Drill Holes</td><td>☐ Out of Sequence</td><td>☐ Misread</td></tr><tr><td>☐ Mislabeled</td><td>☐ Fit/Function</td><td>☐ Off-set/Set-up</td><td></td></tr></table>						☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
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☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up																																	
		Other/Details: _____																																	

Change Record

PAGE 1 OF 1

Part Number: D119-827-011

Description: TAIL ROTOR PEDAL LOCKOUT

[illegible]

